## **Environmental Protection Agency**

the provisions of §80.83 for purposes of compliance with this subpart H.

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## §80.212 What requirements apply to oxygenate blenders?

Effective January 1, 2004, oxygenate blenders who blend oxygenate into gasoline downstream of the refinery that produced the gasoline or the import facility where the gasoline was imported, are not subject to the requirements of this subpart applicable to refiners for this gasoline, but are subject to the requirements and prohibitions applicable to downstream parties and the prohibition specified in §80.385(e).

## § 80.213 What alternative sulfur standards and requirements apply to transmix processors and transmix blenders?

Transmix processors and transmix blenders, as defined in §80.84(a), may comply with the following requirements instead of the requirements and standards otherwise applicable to a refiner under subpart H of this part.

- (a) Any transmix processor who recovers transmix gasoline product (TGP), as defined in \$80.84(a), from transmix through transmix processing under \$80.84(c) must show through sampling and testing, using the methods in \$80.330, that the TGP meets the applicable sulfur standards under \$80.210 or \$80.220, prior to the TGP leaving the transmix processing facility
- (1) The applicable sulfur standard is the standard in §80.210(b): or
- (2) If the TGP sulfur is greater than the standard in §80.210(b), and the transmix processor has product transfer documents that prove the TGP was originally produced by a small refiner, hardship refiner, or for use in the GPA, the applicable sulfur standard for the TGP is the downstream sulfur standard corresponding to the original gasoline.
- (b) The sampling and testing required under paragraph (a) of this section shall be conducted following each occasion TGP is produced.
- (c) Any transmix processor who produces gasoline by adding blendstock to TGP must, for such blendstock, comply with all requirements and standards that apply to a refiner under subpart H

of this part, and must meet the applicable downstream sulfur standards under §80.210 or §80.220 for the gasoline produced by blending blendstock and TGP, prior to the gasoline leaving the transmix processing facility.

- (d) Any transmix processor who produces gasoline by blending blendstock into TGP may meet the sampling and testing requirements of subpart H of this part as follows:
- (1)(i) Sample and test the blendstock when received at the transmix processing facility, using the methods specified in §80.330, to determine the volume and sulfur content, and treat each volume of blendstock that is blended into a volume of TGP as a separate batch for purposes of calculating and reporting compliance with the applicable annual average and per-gallon cap sulfur standards in §80.195 or §80.216, as applicable; or
- (ii) Use sulfur test results of the blendstock supplier provided that the following requirements are met:
- (A) Sampling and testing by the blendstock supplier is performed using the methods specified in §80.330;
- (B) Testing for the sulfur content of the blendstock in the supplier's storage tank must be conducted subsequent to the last receipt of blendstock into the supplier's storage tank from which the transmix processor is supplied;
- (C) The transmix processor must obtain a copy of the blendstock supplier's test results, at the time of each transfer of blendstock to the transmix processor, that reflect the sulfur content of each load of blendstock supplied to the transmix processor;
- (D) The transmix processor must conduct a quality assurance program of sampling and testing for each blendstock supplier. The frequency of blendstock sampling and testing must be one sample for every 500,000 gallons of blendstock received or one sample every 3 months, whichever results in more frequent sampling; and
- (E) If any of the requirements of this paragraph (d)(1)(ii) are not met, in whole or in part, for any blendstock blended into TGP, that blendstock is deemed in violation of the gasoline sulfur standards in §80.195.
- (2) Sample and test each batch of gasoline produced by blending blendstock